



**XUMA**  
GROUP



**PRODUCT  
CATALOG  
2025**

# ABOUT US

## **Welcome to Xuma Group**

For over two decades, we've been transforming spaces with our premium aluminum and PVC doors and windows. Every piece we create combines striking design with uncompromising quality, bringing your architectural vision to life.

## **Our Craft**

Step into our world of architectural excellence, where each window and door tells a story of precision engineering. From sleek sliding systems that seamlessly blend indoor and outdoor living to energy-efficient glazed curtain walls that flood spaces with natural light, our products are designed to elevate your property's aesthetic and functional value.

# MISSION & VISION

## Mission

At Xuma Group, our mission is to deliver high-quality aluminum structure solutions, continually innovating to meet and exceed our customers' expectations. We are committed to utilizing cutting-edge technology and the technical expertise of our team to provide precise, reliable, and sustainable products that contribute to the growth and success of each project.

## Vision

To be recognized leaders in the aluminum structure industry both nationally and internationally, known for our excellence in design, precision, and environmental responsibility. We aim to transform construction with innovative solutions that combine aesthetics and durability, creating lasting value for our clients and the community.

# Certifications



# PRODUCTION

Innovative Aluminum Manufacturing:  
Quality and Precision in Every Detail

Our specialization in aluminum and PVC window and door manufacturing is supported by a highly skilled team. Their technical expertise enables us to handle complex projects, from aluminum and PVC windows and doors to large facades, conservatories, and overlay door panels.

Our advanced machinery ensures top-quality, efficient production. High-precision saws allow for accurate profile cutting, while our panel machining center with automated tool loading speeds up frame preparation, enhancing the precision and aesthetics of our products.

We guarantee precision and dependability in every component of our aluminum and PVC structures.

*Since 2010*

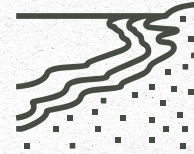
# WHY PVC?



Does not  
rust or rot



Optimal  
drainage



Suitable for  
coastal areas



Unaffected by  
water exposure



UV resistant



Weather-resistant



# PVC SYSTEMS



# COMPARATIVE TABLE



BENEFITS	PVC REHAU	ALUMINUM	ALUMINUM RPT
Acoustic insulation	●●●●●	●●	●●●
Thermal insulation	●●●●●	●●●	●●●●●
Resistance to extreme weather	●●●●●	●●●●●	●●●●●
Fire resistance	●●●●	●●●●	●●●●●
Maintenance required	●	●●●	●●●
CO <sub>2</sub> Emission	10.5%	44.8%	51.9%
Resistance to interior condensation	●●●●●	●	●●●

# SYSTEM 4500 HINGED / FRENCH DOORS



## PERFORMANCE

### TEST RESULTS

NAFS (PG)

### DESCRIPTION

up to LC-PG40

ASTM + TAS (\*outswing double)

Impact Resistant DP-65 (HVHZ)\*

ASTM E90 Acoustical (STC)

up to 40 dB

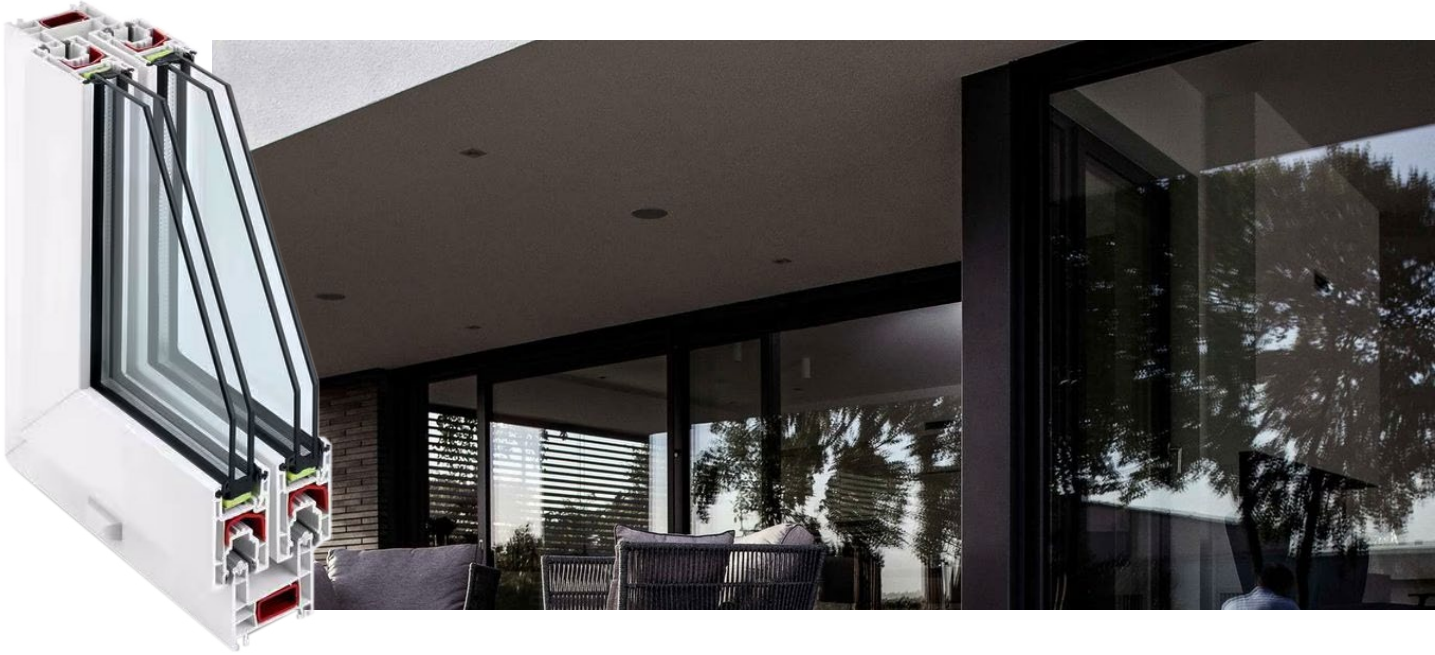
U-value (\*based on simulation)

down to 0.23\*

## FEATURES

- Multiple locking points and dual weather seals for optimal.
- Up to 1 3/8 in glazing capability for increased energy efficiency and acoustical performance.
- Unique uPVC corner blocks connect steel reinforcement for long-term trouble-free operation.
- High-definition finish for weather and stain resistance and ease of maintenance.
- Compatible with REHAU Hardware for superior longevity.

# WINDOW PROFILES REHAU EURO-DESIGN SLIDE, S920



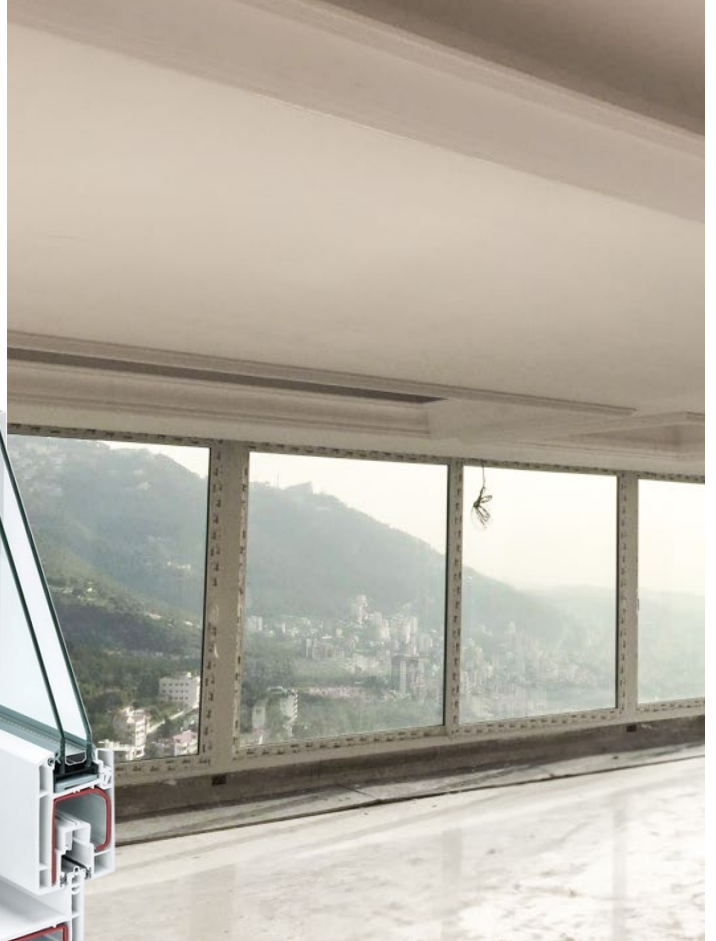
## TECHNICAL DETAILS

Construction Dept:	2.36 in
Chambers:	2-3 Chambers
Thermal Insulation:	$U_f = 1.6W/m^2K$
Sound Insulation:	Up to 36dB
Air Tightness:	Class 4
Water Tightness:	Class 9 A / E 750
Glazing Capacity:	0.11 ~ 0.94 in

## PRODUCT DESCRIPTION

- Compatible with other REHAU window systems for various window and door configurations.
- Multichamber technique enhances thermal insulation.
- 2.36 in construction depth, ideal for renovations and new residential and commercial buildings.
- Optimized 0.31 in frame-to-sash overlap improves energy savings and prevents water and dust infiltration.

# WINDOW REHAU EURO-DESIGN SLIDE, S920-86



## TECHNICAL DETAILS

Construction Dept:	2.36 in
Chambers:	2-3 Chambers
Thermal Insulation:	$U_f = 1.6W/m^2K$
Sound Insulation:	Up to 30dB
Air Tightness:	Class 4
Water Tightness:	Class 9 A / E 750
Glazing Capacity:	0.11 ~ 0.94 in

## PRODUCT DESCRIPTION

- Modern Design & Insulation: Sliding windows offer unobstructed views with excellent thermal efficiency.
- Types: Single, double, and triple sliders allow different sash movements for flexibility.
- For Large Windows: The Euro-Design High Slide S920-86 is a durable profile supporting sashes up to 110.23 in high and 78.74 in wide.



# SYSTEM 4500 HINGED / FRENCH DOORS

## CHARACTERISTICS

Opening	Lift & Slide
Reinforcement	Steel
Glazing	Up to 2 in
Frame Depth	Up to 7.48 in
Locking Points	3
Category	Class 4

## PERFORMANCE

**Thermal Insulation**  $U_f 1.3 \text{ W/m}^2\text{K}^*$

**Acoustic Insulation**  $R_w$  up to 43 dB\*

\*Based on a simulation

## MAXIMUM DIMENSIONS

Opening	Width - Base	Length - Height
Lift & Slide with white base	118.11 in	102.36 in
Lift & Slide with non-white base	98.42 in	98.42 in

## FEATURES

- Smooth operation: Precision rollers support sashes up to 881.84 lb
- Superior insulation: Compression seals ensure water tightness, reduced air infiltration, and soundproofing.
- Reinforced PVC frame: Large multipoint chambers allow anodized aluminum reinforcements for bigger sizes.
- High glazing capacity: Supports glass up to 2 in thick.
- Thermal break: Frame and threshold designed for energy efficiency.

# ALUMINUM SYSTEMS



# BI-FOLD

Thermally broken system with 2.87 in of frame depth, ideal to divide environments and unify spaces both in residential and commercial buildings. It allows multiple combinations of up to 14 sashes that allow to close spans of more than 19.68 ft wide. It has slim sightlines and hidden rollers, showing a clean aesthetic in the closed position. In addition, the flush threshold facilitates accessibility and transit between the interior and exterior.



## FEATURES

Transmittance	$U_w > 1,1$ (W/m <sup>2</sup> K)
Air permeability	Class 4
Water tightness	Class 9A
Wind resistance	Class A3
Security test	Passed

Wind resistance: reference test 8858.2 x 8300.5 ft / 3 sashes  
 Security test: Configuration 13 x 99.09 in / 3 sashes

### Sightlines

Frame 2.87 in, Sash 2.87 in.

### Polyamide Strip Length

Frame 0.79 in  
 Sash 1.18 in

### Profile Thickness

Door 0.07 in

### Glazing

Max. 1.77 in, Min. 0.98 in

### Maximum Sash Dimensions

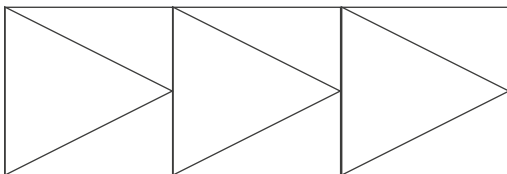
Width (L) 47.24 in, Height (H) 11.81 in

### Maximum Sash Weight

264.55 lb

Consult maximum weight and dimensions according to typologies

## OPENING POSSIBILITIES



### INWARD

From 1 to 14 sashes

### OUTWARD

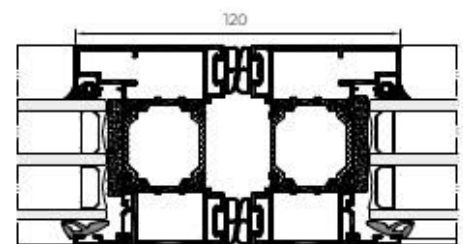
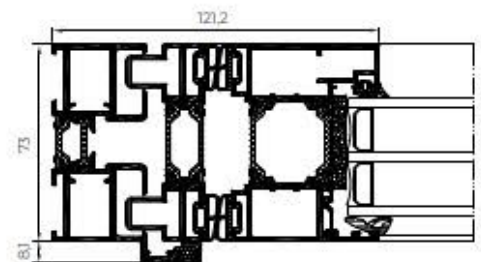
From 1 to 14 sashes

Possibility of corner sash at 90° without mullion

### POSSIBILITIES

 Security hardware

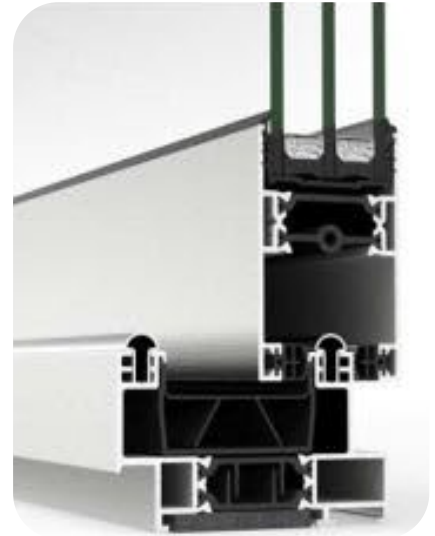
 Accessibility





# 4900 SLIDING HI

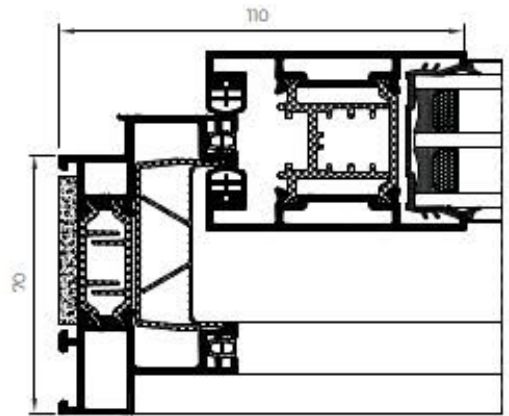
Standard sliding system with hinged features. Offers great thermal and acoustic performance favoured by a glazing capacity of up to 1.41 in and a thermal break zone of 1.33 in. It has a interlock section of 1.37 in and straight lines, allowing the sashes to cross over thanks to the integrated handle with multilock system.



## FEATURES

Transmittance	$U_w > 1,2$ (W/m <sup>2</sup> K)
Acoustic insulation	Rw up to 40 dB
Air permeability	Class 4
Water tightness	Class 7A
Wind resistance	Class C5

Reference test 4.03 x 8.13 ft/ 2 sashes



## POSSIBILITIES



**Sightlines**  
 Frame 2.76 in / 4.96 in 3 rails  
 Sash 1.89 in

**Profile Thickness**  
 Window 0.06 in

**Maximum Sash Dimensions**  
 Width (L) 86.61 in  
 Height (H) 102.36 in

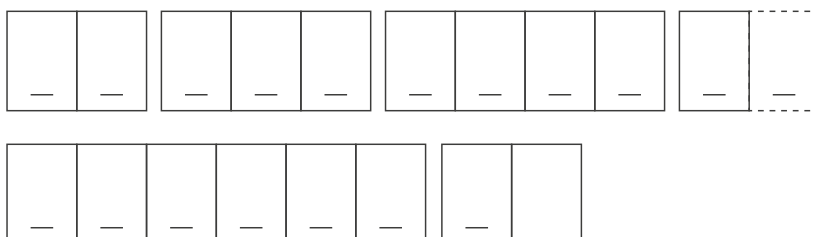
**Polyamide Strip Length**  
 1.34 in

**Glazing**  
 Max. 1.42 in, Min. 0.94 in

**Maximum Sash Weight**  
 529.10 lb

Consult maximum weight and dimensions according to typologies

## OPENING POSSIBILITIES



**SLIDING**  
 1 rail (sash + fixed light)  
 2 and 3 rails  
 Pocket possibility



# COR VISION PLUS

The greatness of minimalism is reflected in this large sliding system with sashes up to 13.12 ft, a 0.98 in interlock sightline, and embedded frames, achieving 94% glazed surface. It supports 2.12 in glazing for excellent thermal and acoustic performance. Available with manual (881.84 lb) or motorized (1543.24 lb) opening. Accessibility is enhanced by the option to hide or fully integrate the rail into the floor.



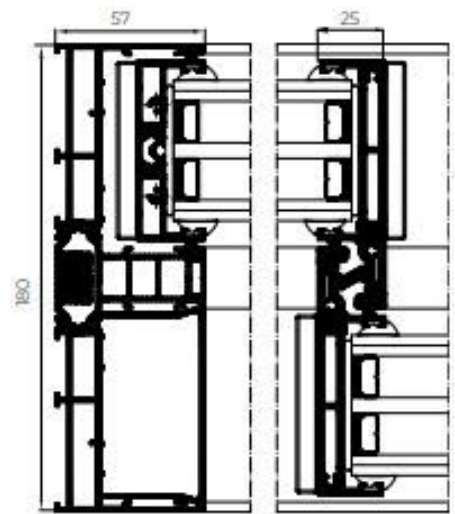
## FEATURES

Transmittance	$U_w > 0,9$ (W/m <sup>2</sup> K)
Acoustic insulation	Rw up to 43 dB
Air permeability	Class 4
Water tightness	Class 7A*/9A**
Wind resistance	Class C3*/C4**

Wind resistance:

\*Reference test balcony 13.12 x 9.84 ft / 2 sashes

\*\*Reference test balcony 13.12 x 9.84 ft / 1 sash + fixed light



### Sightlines

Frame 7.09 in / 10.94 in 3 rails  
Sash 2.72 in

### Profile Thickness

Door 0.08 in

### Maximum Sash Dimensions

Width (L) 157.48 in  
Height (H) 157.48 in

\*Glazed surface 14 m<sup>2</sup>

### Polyamide Strip Length

Frame 1.57 in  
Sash 0.71/1.26 in

### Glazing

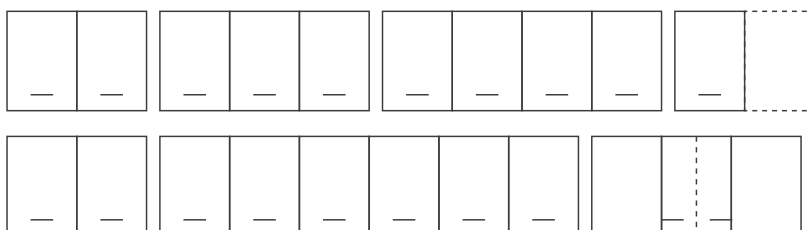
Max. 2.13 in, Min. 1.42 in

### Maximum Sash Weight

881.84 lb Manual 1543.24 lb Motorized

Consult maximum weight and dimensions according to typologies

## OPENING POSSIBILITIES



### SLIDING

1, 2, 3 and 4 sashes

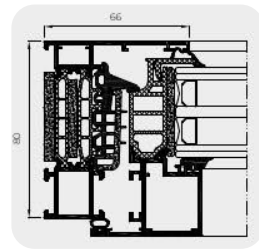
Possibility of interior and exterior corner sash at 90° without mullion

Pocket possibility



# COR 80 HIDDEN SASH

Elegant design with straight aesthetic in which the sash is concealed behind the frame, thus maximizing the glazed surface and the entry of light. Added to all of this is the great thermal and acoustic performance prompted by the 1.77 in thermal break and a glazing capacity of up to 2 in that allows the installation of triple glazing.



## FEATURES

Transmittance	Uw > 0,8 (W/m²K)
Acoustic insulation	Rw up to 46 dB
Air permeability	Class 4
Water tightness	Class E1500
Wind resistance	Class C5

Reference test 4.03 x 4.85 ft / 2 sashes

### Sightlines

Frame 3.15 in, Sash 3.15 in

### Polyamide Strip Length

1.77 in

### Profile Thickness

Window 0.07 in

### Glazing

Max. 2.01 in, Min. 1.42 in

### Maximum Sash Dimensions

Standard Solution:

Width (L) 51.18 in, Height (H) 94.49 in

HD Hinges (Side Hung):

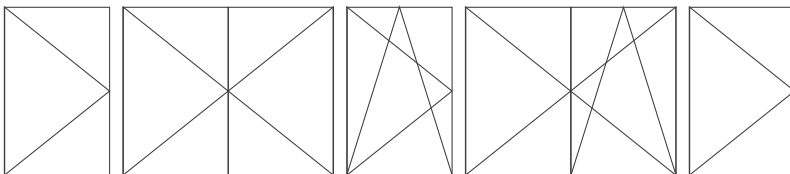
Width (L) 47.24 in, Height (H) 137.80 in

### Maximum Sash Weight

352.74 lb

ARCH  
INVISIBLE  
BY CORTIZO

## OPENING POSSIBILITIES



### INWARD OPENING

Side hung | Tilt & turn | Tilt only

### POSSIBILITIES

- Security Hardware
- Concealed Handle
- Concealed Hinges
- Concealed Drainage



Exclusive handle integrated within the sash, **imperceptible from a frontal view.**

**Possibility of concealed hinges** that consolidate the aesthetic purity of the system.

Solution for hidden sash systems  
COR 80 HS and COR 70 HS.

Dimensions: 1.08 in (L) x 9.21 in (H).



# COR 70 INDUSTRIAL



This 2.75 in. frame depth hinged system offers great thermal and acoustic performance combined with very simple fabrication, which is why it has become one of the most demanded series for aluminium windows doors and balconies.

## FEATURES

Transmittance	Uw > 0,9 (W/m²K)
Acoustic insulation	Rw up to 44 dB
Air permeability	Class 4
Water tightness	Class E1200
Wind resistance	Class C5
Burgular resistance	Grade RC2 (WK2)
Security test	Passed

Reference test 4.03 x 4.85 ft / 2 sashes  
 Security test: reference test 3608.9 x 7874 ft / 1 sash  
 Burgular test: 4.82 x 8.26 ft / 1 sash with EVO SECURITY hardware  
 CSTB Laboratory DTA Certification

### Sightlines

Frame 2.76 in, Sash 3.07 in

### Polyamide Strip Length

From 1.26-1.38 in

### Profile Thickness

Window 0.06 in | Door 0.07 in

### Glazing

Max. 2.17 in, Min. 0.59 in

### Maximum Sash Dimensions

Width (L) 59.06 in, Height (H) 102.36 in

### Maximum Sash Weight

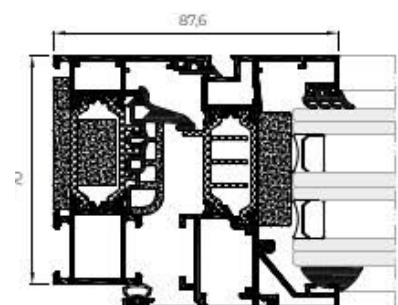
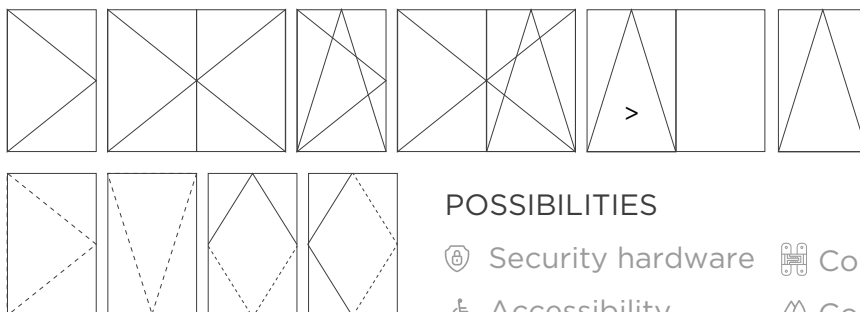
352.74 lb

### Aesthetic possibilities

Sash: Straight/Bead: Straight or curved

Consult maximum weight and dimensions according to typologies

## OPENING POSSIBILITIES



### POSSIBILITIES

- Security hardware
- Accessibility
- Concealed Hinges
- Concealed Drainage

### INWARD OPENING

Side hung | Tilt & turn |  
Tilt & parallel | Tily only

### OUTWARD OPENING

Side hung | Top hung  
Pivoting on horizontal or vertical axis



# DOOR SYSTEM MILLENNIUM PLUS 80

Flush entrance door system with straight lines, 3.14 in of frame depth, and a thermal break zone of 1.33 in, particularly suitable for commercial and residential buildings

## FEATURES

Transmittance	$U_w > 0,8$ (W/m <sup>2</sup> K)
Acoustic insulation	Rw up to 40 dB
Air permeability	Class 4
Water tightness	Class 6A
Wind resistance	Class C4
Resistance to mild impact	Class 5 (máx.)
Repeated openings and closings	1,000,000 ciclos

Wind resistance: Reference test 2.93 x 10.82 ft / 1 sashes  
Resistance to mild impact: UNE-EN 13049. Test on door reference 5.9 x 7.21 ft / 2 sashes. Laminated glass 3+3  
Resistance to repeated openings and closings UNE-EN 1191.  
Test on door reference 0.77 x 6.88 ft / 1 sash



### Sightlines

Frame 3.15 in, Sash 3.15 in

### Polyamide Strip Length

1.34 in

### Profile Thickness

Door 0.08 in

### Glazing

Max. 2.52 in, Min. 0.59 in

### Maximum Sash Dimensions

Door: Width (L) 70.87 in

Height (H) 118.11 in

Concealed hinges door:

Width (L) 59.06 in

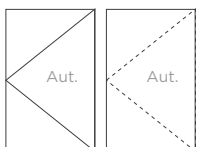
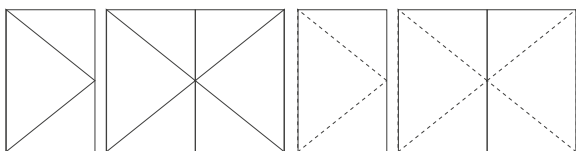
Height (H) 106.30 in

### Maximum Sash Weight

485.017 lb / 264.55 lb (concealed hinges)

Consult maximum weight and dimensions according to typologies

## OPENING POSSIBILITIES



### POSSIBILITIES



Concealed Hinges



Accessibility



Automation

INWARD OPENING

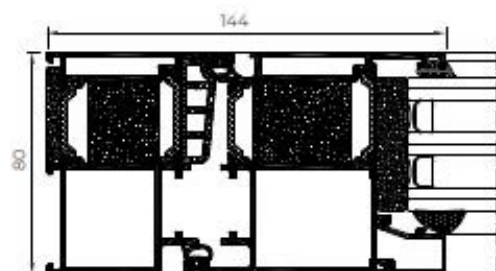
Side hung

OUTWARD OPENING

Side hung

AUTOMATIC OPENING

Inward and outward side hung





# BALUSTRADE

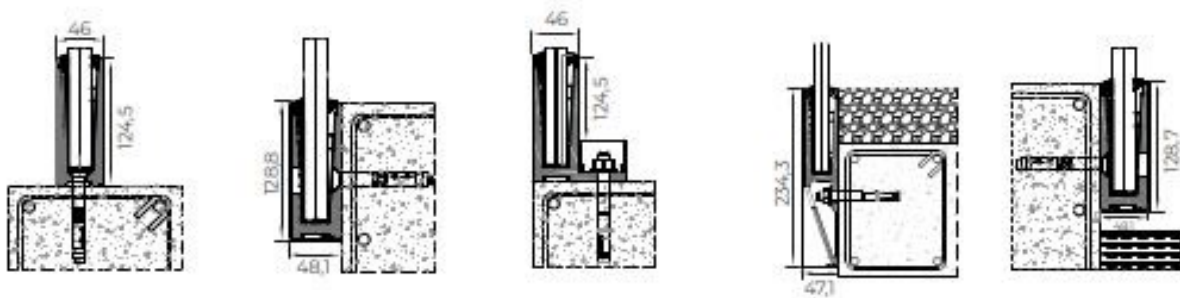
## VIEW CRYSTAL/ VIEW CRYSTAL PLUS

Enjoy excellent views without any visual obstacle thanks to this balustrade system based on a “U” shaped aluminium profile on which laminated safety glass is fixed. Possibility of led strip illumination and drainage solution for exposed areas. Option of aluminium embellishing profile on the upper edge.



**VIEW CRYSTAL:** Resists a load of 1,0 kN/m applied at 1,1 metres from its bottom part. Suitable for use in areas A1, A2, B, C1, C2, D1, D2, C1 and G2, included in the CTE DB SE-AE, and A, B, C1, C2 C3, C4, D and E, in accordance with Eurocode 1.

**VIEW CRYSTAL PLUS:** Resists a load of 3,0 kN/m. Suitable for use in all areas from CTE DE SE-AE and areas A, B, C1, C2, C3, C4, CS, D and E, in accordance with Eurocode 1.



## LAMINATED GLASS COMPOSITIONS

10-1,52-10	10-1,14-10	10-0,76-10	10-0,38-10
8-1,52-8	8-1,4-8	8-0,76-8	8-0,38-8
6-1,52-6	6-1,4-6	6-0,76-6	6-0,38-6

### Assembly Possibilities

- Over slab
- Flush over slab
- Edge slab
- Inverted edge slab
- Flush with the slab
- Flush with the pavement

### Maximum Height

43.31 in

**Tests according to standards UNE 85237, UNE 85238 and UNE 85240. Established requirements in CTE (DB SU-T and DB SE-AE) And established requirements in Eurocode 1 according to EN 1991-1-1/AC**

Static horizontal test towards the exterior.

Static horizontal test towards the interior.

Dynamic test with hard object.

Verification of section 32 of DB-SE-AE of CTE.

Verification of the specifications of the Eurocode 1 according to table 6.12 for use categories of 3 kN/m.

### Clasification according to UNE 85240, Class A-Excellent

Reference test on balustrade with glass and extruded aluminium, fixed to the slab edge with 43.3 in (H) x 59.05 in (L) of total dimensions above ground level.

Reference test on balustrade with glass and extruded aluminium, fixed over the slab with 43.3 in (H) x 59.05 in (L) of total dimensions above ground level.





# INTERIOR ALUMINIUM DOORS

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Pioneer in the manufacture of aluminum doors, XUMA offers a wide selection of interior and exterior doors and cabinet fronts. The Company is a benchmark in the sector, having achieved to standardize its manufacturing processes and models, in order to facilitate to installers and manufacturers a product that perfectly suits to any kind of building, either residential or commercial.

XUMA provides solutions technical, economical and decorative solutions for construction & architecture, offering the ideal product in terms of finishes, prices and application. Thanks to a wide variety of design and customization possibilities, our doors are the ideal alternative to traditional wooden doors, by matching the same color for doors and windows and also by solving the common humidity and termites and other insect problems that wood raises.

The XUMA catalogue presents innovative design proposals and provides effective, durable and decorative solutions, adaptable to different styles, in line with new trends in architecture and interior design.

# INNOVATION-BASED SOLUTIONS.

Our I&D team has developed innovative solutions which allow you to enjoy doors with the same aesthetic appearance that wooden doors give, but with the finishes, benefits and quality offered by the aluminium.

Our aluminium doors systems include a decorative cover profiles system, easy to install by a front clip, that offers the possibility of choosing either a surface-mounted or a flash-fitting overlap design. The dimensions of the door frames allow adjusting them to the standard measures of the interior passage doors.

In order to facilitate assembly, a kit with detailed instructions for the proper installation of each piece is supplied, with fastening brackets, overlaps, joints, etc..

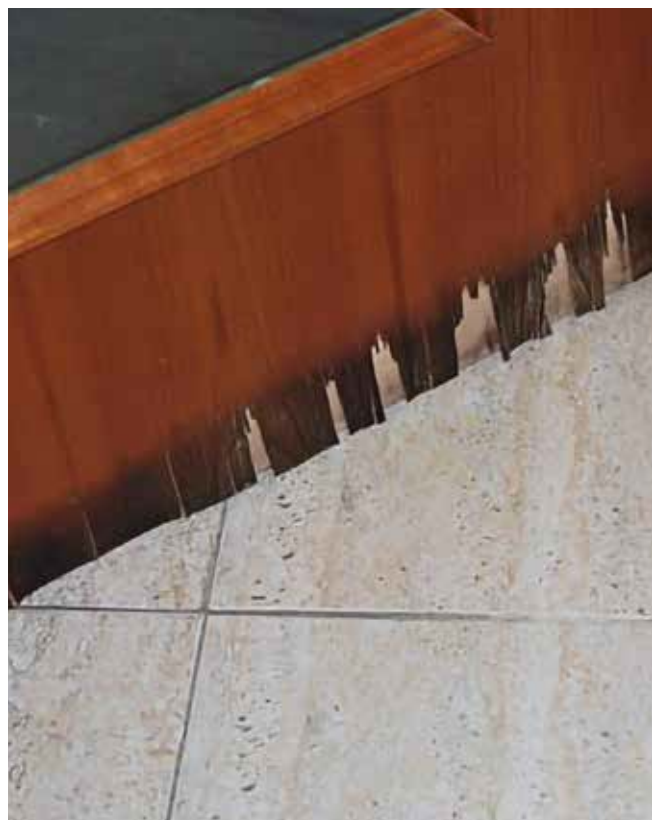


# IN ALUMINIUM EVERYTHING IS ADVANTAGES.

- XUMA doors are resistant to humidity and contact with water.
- Durability over time. They do not spoil nor decompose.
- Resistant to attack by microorganism: 100% effective against woodworm, termites and other insects.
- Easy to assemble and disassemble by any user, without requiring professional skills.
- Aluminum doors can be placed in both aluminum and wood counter frames.
- Easy to adjust to the possible expansion of the materials or to the counter frame.
- Customized design.
- Easy cleaning.
- With joint covers easy to install or remove when painting.
- Eco-friendly doors.
- Significant increase in security.
- Antibacterial finishes possibilities.



XUMA aluminium door.



Traditional wooden door.

# INTERIOR DOORS.

Aluminium door that integrate into the design of the space.  
A novel alternative in aluminium that enables door and window colour to be unified in the dwelling, producing an efficient, definitive solution to the problems of wood.



# Smooth Collection.



XUMA A 100 C



XUMA A 100 OB



XUMA A 100 3VE



XUMA A 100 4VE



XUMA A 100 1VEL



XUMA A 100 1VAL



XUMA A 100 3VA



XUMA A 100 4VA



SMOOTH COLLECTION

**XUMA A 100 C**



SMOOTH COLLECTION

**XUMA A 100 1VEL**



SMOOTH COLLECTION

**XUMA A 100 4VA**

# Milled Collection.



XUMA A 200 4FH1



XUMA A 200 4FH1/V



XUMA A 200 2FH



XUMA A 200 2FH/V



XUMA A 200 4FH2



XUMA A 200 4FH2/V



XUMA A 200 2FV



XUMA A 200 2FV/V



XUMA A 200 2FH1FV



XUMA A 200 2FH1FV/V



XUMA A 200 4FH2FV



XUMA A 200 4FH1/V



XUMA A 200 2PF



XUMA A 200 2PF/V



XUMA A 200 FV



ROUTED COLLECTION

**XUMA A 200 4FH1**



ROUTED COLLECTION

**XUMA A 200 2FH**



ROUTED COLLECTION

**XUMA A 200 4FH2**



ROUTED COLLECTION

**XUMA A 200 2FV**



ROUTED COLLECTION

**XUMA A 200 2FV/V**



ROUTED COLLECTION

**XUMA A 200 2FH1FV**



ROUTED COLLECTION

**XUMA A 200 4FH2FV**



ROUTED COLLECTION

**XUMA A 200 2PF**



ROUTED COLLECYION

**XUMA A 200 2PF/V**

# Aluminium inlays collection.



XUMA A 300 4IH1



XUMA A 300 4IH1/V



XUMA A 300 4IH2



XUMA A 300 4IH2/V



XUMA A 300 2IH1



XUMA A 300 2IH1/V



XUMA A 300 2IH2



XUMA A 300 3IA



XUMA A 300 2IV



XUMA A 300 2IV/V



XUMA A 300 3IE



ALUMINIUM INLAYS COLLECTION

**XUMA A 300 4IH1**



ALUMINIUM INLAYS COLLECTION

**XUMA A 300 4IH2**



ALUMINIUM INLAYS COLLECTION

**XUMA A 300 4IH2/V**



ALUMINIUM INLAYS COLLECTION

**XUMA A 300 2IH1**



ALUMINIUM INLAYS COLLECTION

**XUMA A 300 2IH1/V**



ALUMINIUM INLAYS COLLECTION

**XUMA A 300 42IV**

# Technical characteristics.



## Lisa | Routed | Aluminium Inlays Collection.

### STANDAR MEASUREMENTS.

MEASUREMENT LEAF		MEASUREMENT LEAF + FRAME	
WIDTH (mm)	HIGH (mm)	WIDTH (mm)	HIGH (mm)
620	2030 / 2110	659	2055 / 2135
720	2030 / 2110	759	2055 / 2135
820	2030 / 2110	859	2055 / 2135
920	2030 / 2110	959	2055 / 2135

### SPECIAL MEASUREMENTS.

#### TOTAL MEASUREMENT LEAF + FRAME

WIDTH (mm)	HIGH (mm)
Max: 1100	Max: 2700

### REGULATIONS.

ACOUSTIC REDUCTION 25 dB *UNE EN 10140:2011*

### JOINT COVER / OVERLAP MEASUREMENTS.

45 mm / 70 mm / 90 mm  
Ext 90 x 42 mm / Ext 90 x 142 mm

# INTERIOR SLIDING DOORS.

Aluminium door that integrate into the design of the space. Our interior doors include the possibility of a sliding opening system, by using a chambranle composed of a metallic frame that allows to introduce a sliding door panel to the left and to the right of the door opening. This is the ideal solution for making best use of confined spaces such as kitchens or bathrooms.





SLIDING DOOR

**XUMA A 300 2IV**



SLIDING DOOR

**XUMA A 100 C**

# PEDESTRIAN DOORS EI30.

Fire resistance and impact safety. An excellent technical and aesthetic solution for hotels, offices and households

403



**A**



EXTERIOR DOORS COLLECTION EI30

**XUMA EI 400 2H**

# Technical characteristics.



## Wicket door with fire protection rating EI30.

### MEASUREMENTS STANDARD BLOCK.

#### INSTALLATION TO PRE-FRAME.

MEASUREMENT LEAF		MEASUREMENT LEAF + FRAME	
WIDTH (mm)	HIGH (mm)	WIDTH (mm)	HIGH (mm)
820	2030	860	2053
820	2110	860	2133
860	2030	900	2053
860	2110	900	2133
920	2030	960	2053
920	2110	960	2133

#### REGULATIONS.

CLASSIFICATION EI30UNE EN 16034-1: 2016

IMPACT CLASSIFICATION 5 UNE EN 13049:2003

CLASSIFICATION CATEGORY 5 UNE EN 1191

ACOUSTIC REDUCTION 25 dB UNE EN 10140:2011

#### SPECIAL MEASUREMENTS.

TOTAL MEASUREMENT LEAF + FRAME.	
WIDTH (mm)	HIGH (mm)
Max: 1100	Max: 2400

#### EXTERIOR DOOR FRAME MEASUREMENTS.

120x31 mm

#### JOINT COVER / OVERLAP MEASUREMENTS

45 mm / 70 mm / 90 mm  
Ext 90 x 42mm / Ext 90 x 142mm

# EXTERIOR DOORS.

A unique solution in the market for a uniform finish of the entire set of doors and windows.

Aluminum doors designed to provide “anti-theft security”, resistance to environmental contaminants and durability. Includes design value and style to the whole house.



# Exterior doors collection.



XUMA A 400 C



XUMA A 400 4H



XUMA A 400 2H



XUMA A 400 6H



XUMA A 400 6H2V



XUMA A 400 2V1



XUMA A 400 2V2



XUMA A 400 2H1V



XUMA A 400 4V

Fresado  
acabado puerta



Incrustación  
aluminio





EXTERIOR DOORS COLLECTION

**XUMA A 400 C**

1-2



EXTERIOR DOORS COLLECTION

**XUMA A 400 2H**





EXTERIOR DOORS COLLECTION

**XUMA A 400 6H**





EXTERIOR DOORS COLLECTION

**XUMA A 400 6H2V**





EXTERIOR DOORS COLLECTION

**XUMA A 400 2H1V**



# Staved exterior doors collection.



XUMA A 500 D1



XUMA A 500 D2



XUMA A 500 D3



XUMA F 500 1V



XUMA F 500 1VZ



XUMA F 500 3VZ



XUMA F 500 3V



XUMA F 500 5V



XUMA F 500 C



XUMA F 500



STAVED EXTERIOR DOORS COLLECTION

**XUMA A 500 D1 + F500 1VZ**



STAVED EXTERIOR DOORS COLLECTION

**XUMA A 500 D1**



STAVED EXTERIOR DOORS COLLECTION

**XUMA A 500 D3**

# Glass exterior doors collection.



XUMA A 600 1VEL



XUMA A 600 2VEL



XUMA A 600 3VE



XUMA A 600 5VE



XUMA A 600 3VE



XUMA A 600 4VE



XUMA A 600 F1VA



XUMA A 600 F1VE



XUMA A 600 F4V



XUMA A 600 FC

Fresado  
acabado puerta

Incrustación  
aluminio





GLASS EXTERIOR DOORS COLLECTION

**XUMA A 600 1VEL**



GLASS EXTERIOR DOORS COLLECTION

**XUMA A 600 2VEL**



GLASS EXTERIOR DOORS COLLECTION

**XUMA A 600 3VE**





GLASS EXTERIOR DOORS COLLECTION

**XUMA A 600 5VE**





GLASS EXTERIOR DOORS COLLECTION

**XUMA A 600 3VE**





GLASS EXTERIOR DOORS COLLECTION

**XUMA A 600 4VE**



# Technical characteristics.



## Smooth series | milled | embedded | with staves | with glass.

### STANDAR MEASUREMENTS BLOCK.

MEASUREMENT LEAF.		INSTALLATION TO PRE-FRAME.		DIRECT INSTALLATION.	
MEASUREMENT LEAF.		MEASUREMENT LEAF + FRAME.		MEASUREMENT LEAF + FRAME.	
WIDTH (mm)	HIGH (mm)	WIDTH (mm)	HIGH (mm)	WIDTH (mm)	HIGH (mm)
820	2030 / 2110	861	2055 / 2135	893	2071 / 2151
920	2030 / 2110	961	2055 / 2135	993	2071 / 2151

SPECIAL MEASUREMENTS.		EXTERIOR DOOR FRAME MEASUREMENTS.		JOINT COVER / OVERLAP MEASUREMENTS.
TOTAL MEASUREMENT LEAF + FRAME.		DIRECT INSTALLATION.	WITH PRE-FRAME.	
WIDTH (mm)	HIGH (mm)			
Max: 1100	Max: 2400	120x47 mm	120x31 mm	45 mm / 70 mm / 90 mm Ext 90 x 42mm / Ext 90 x 142mm

### REGULATIONS.

SECURITY GLASS CLASS.  
GRADE RC3 UNE EN 1627: 2011

IMPACT CLASSIFICATION 5  
UNE EN 13049:2003

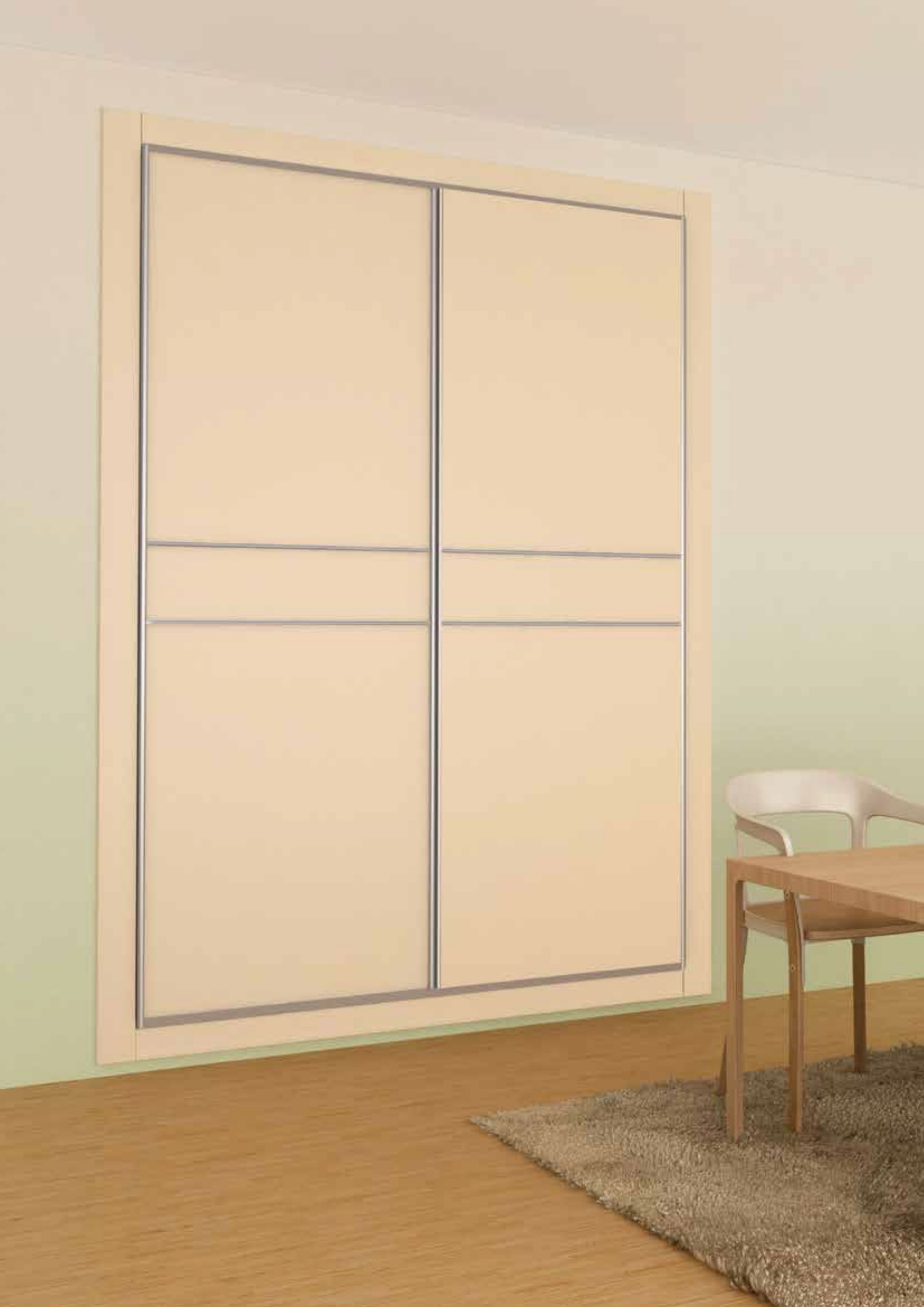
CLASSIFICATION CATEGORY 5  
UNE EN 1191

ACOUSTIC REDUCTION 25 dB  
UNE EN 10140:2011

# CABINET FRONTS.

Cabinet fronts with sliding or hinged doors that can be adapted to your needs.

From the windows to the doors and passing through the cabinet fronts, all the elements can be manufactured in the same colour, resulting in a differential, harmonious solution.





SLIDING DOORS COLLECTION





SLIDING DOORS COLLECTION





SLIDING DOORS COLLECTION



# FITTINGS AND COMPLEMENTS.



# Interior doors.



DOOR HANDLE  
RENTAL R/C ALNS



DOOR HANDLE  
RENTAL ALNS



DOOR HANDLE  
GAMMA INOX



DOOR HANDLE  
ZEUS ALNS



DOOR HANDLE  
CARRERA R/C



DOOR HANDLE  
CARRERA NS



DOOR HANDLE  
CARRERA MATE



DOOR HANDLE  
CARRERA NS ORO



DOOR HANDLE  
HEBE



MANILLÓN 192 ONLY NS



KIT TIRADOR EMBUTIR NS



KIT TIRADOR EMBUTIR C/C



MULETILLA 50 ZKNS



MULETILLA 50 QUIRON R/C INOX



KIT CORREDERA COND C/C NS



KIT CORREDERA COND C/R NS

# Exterior doors.

## Doorknobs



BOLA D70 INOX



580 GOLDEN



580 DARK

## Doorknockers



767 PVD



DARK

## Nails



GOLDEN



BRONZE



ROUND  
BLACK



SQUARE  
BLACK



BLACK STAR

Door handles



DARK



497 GOLDEN



403 INOX



ZEUS ALNS



RENTAL ALNS

Door handles



TIRADOR 2140 INOX  
LONGITUDES DISPONIBLES  
- 35, 65, 140 cm



# FINISHES.

## STOCK IN STANDARD MEASURES.



MATTE WHITE.



ANTHRACITE GREY



SIGNAL GREY.



DARK OAK.



WHITE OAK.

## COLORES ESTÁNDAR.



LIGHT IVORY.



BEIGE GREY



SAPPHIRE BLUE



PALE GREEN.



BASALT GREY



UMBRA GREY



WHITE BRIGHT



COPPER BROWN.



NUT BROWN.

Availability of RAL colours under request.

## WOOD.



CLEAR PINE.



GOLDEN OAK.



WALNUT.



DARK WALNUT.



SPANISH WALNUT.



GOLDEN OAK.



WENGE.



HAYA.



No se recomienda el uso de este acabado para exterior.

All chart colours are textured.

The colours and the images that represent them are illustrative and may present some differences regarding the original pattern. In wood effect finishes, small changes may occur from one sublimation to another.

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#### NAZAN ALUMINIUM

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T. (0034) 925 118 037 | info@nazan.es

#### STRUGAL PANEL COMPOSITE (STACBOND)

Pol. Ind. de La Rozada, Viladecanes, C/ Isaac Prado Bodelón, parcela 2, 24516 Parandones, León  
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Pol. Ind. Manzanares, C/ Industrial XV, parc. 46 - 49, 13200 Manzanares. Ciudad Real  
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